

#### **Public Products List**

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PCN Title : STM32WB15 & STM32WB10 - product enhancement PCN Reference : MDG/22/13164

Subject : Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

STM32WB15CCU6E	STM32WB15CCY6TR	STM32WB10CCU5
STM32WB15CCU7E	STM32WB15CCU7	STM32WB15CCU6

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# PRODUCT/PROCESS CHANGE NOTIFICATION PCN13164 – Additional information

# STM32WB15 and STM32BW10 - product enhancement

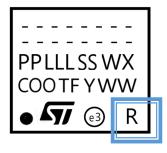
## MDG - Microcontrollers Division (MCD)

#### What are the changes?

Changes described in table below:

STM32WB15/10	Current Cut2.0	New Cut2.1
Die revision Marking <b>R</b>	"B"	"Z"

Example: Marking on package UFQFPN 7X7X0.55 48L





#### How to order samples?

- For all samples request linked to this PCN, please: place a <u>Non-standard</u> sample order (choose Sample Non Std Type from pull down menu) •
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# Reliability Evaluation Report MDG-MCD- RERMCD1914

STM32WB10/15XX (494x66)

Reliability Evaluation Purpose (New Product Qualification)

	General Information	Traceability	
Commercial Product	STM32WB10CC/ STM32WB15CC	<b>Diffusion Plant</b> TSMC Fab14, Taiwan.	
Product Line	494X66	Assembly Plant JSCC, China. ATT1/ATT3, Taiwan.	
Die revision	494XXXZ (Cut2.1)		
Product Description	STM32WB10/WB15XX family		
Package	UFQFPN 7X7X0.55 48L 0.5 MM PITCH, WLCSP 49L P 0.4	Reliability Assessment	
Silicon Technology	CMOS 90nm LP RF option	Pass 🛛	
Division	MDG-MCD	Fail 🗆	
Reliability Maturity Level	20->W29	Investigation required	

**Note:** this report is a summary of the reliability trials performed in good faith by STMicroelectronics in order to evaluate the electronic device conformance to its specific mission profile. This report and its contents shall not be disclosed to a third party without previous written agreement from STMicroelectronics or under the approval of the author (see below).

Version	Date	Author	Function
1.0	27 <sup>th</sup> Jan 2021	Laurent CLARAMOND	MDG-MCD-Q&R Engineer



#### APPROVED BY:

Function	Location	Name	Date	
Version 1.0	Cronoble		04 <sup>th</sup> Feb 2021	
Division Q&R Manager	Grenoble	Dominique GALIANO	04" Feb 2021	
Version 1.0	Douccot		1.0th Each 2021	
Division Quality Manager	Rousset	Pascal NARCHE	10 <sup>th</sup> Feb 2021	
Version 1.1	Granabla			
Division Q&R Manager	Grenoble	Dominique GALIANO	09 <sup>th</sup> Feb 2022	



## TABLE OF CONTENTS

1	RELIABILITY EVALUATION OVERVIEW	4
	1.1 Овјестиче	
	1.2 Reliability Strategy	
	1.3 Conclusion	6
2	2 PRODUCT OR TEST VEHICLE CHARACTERISTICS	
	2.1 Generalities	7
	2.2 TRACEABILITY	7
	2.2.1 Wafer fab information	
	2.2.2 Assembly information	
	2.2.3 Reliability testing information	
3	3 TESTS RESULTS SUMMARY	9
	3.1 LOT INFORMATION	
	3.2 Test plan and results summary	
4	APPLICABLE AND REFERENCE DOCUMENTS	
	5 GLOSSARY	
6	5 REVISION HISTORY	14



#### 1 RELIABILITY EVALUATION OVERVIEW

## 1.1 **Objective**

The aim of this report is to present results of the reliability evaluation performed on STM32WB10/15XX Die 494XXXA (Cut 1.0), 494XXXB (Cut 2.0) and 494XXXZ (Cut 2.1).

Test vehicle is described here below:

Product	Process / Package	Diffusion / Assembly plant	
STM32WB15CUU6\$71	CMOS 90nm LP RF option	TSMC Fab14, SC-StatsChippac-China	
21MI22MD12C000\$71	UFQFPN48 7X7	998Z JSCC/JSCC	
STM32WB15CUU6\$72	CMOS 90nm LP RF option	TSMC Fab14, SC-StatsChippac-China	
STM52WB15C000\$72	UFQFPN48 7X7	998Z JSCC/JSCC	
	CMOS 90nm LP RF option	TSMC Fab14, SC-StatsChippac-China	
STM32WB15CUU6E\$71	UFQFPN48 7X7	998Z JSCC/JSCC	
STM32WB15CUU6\$73	CMOS 90nm LP RF option	TSMC Fab14, SC-StatsChippac-China	
STM52WB15C000\$75	UFQFPN48 7X7	998Z JSCC/JSCC	
STM32WB15CUY6\$T1	CMOS 90nm LP RF option	TSMC Fab14, SC AMKOR ATT1/ATT3	
31WI32WDI 3CUTO\$11	WLCSP 49L	TSINC Fab14, SC AMNOR ATTT/ATTS	

Qualification is based on standard STMicroelectronics Corporate Procedures for Quality and Reliability, in full compliancy with the JESD-47 international standard

## 1.2 Reliability Strategy

The STM32WB10 - 320KB and the STM32WB15 - 320KB (Die 494XXX) are based on STM32L4x product family , the STM32WB55 product (Die 495) and the STM32WB35 product (Die 496), processed in TSMC90nm technology in FAB14

STM32L486x (die 415):	RERMCD1112
STM32L433x (die 435):	RERMCD1424
STM32L452x (die 462):	RERMCD1526
STM32L496x (die 461):	RERMCD1521
STM32WB55x (die 495):	RERMCD1613
STM32WB35x (die 496):	RERMCD1801

The RF option is already qualified via AMG RF products BlueNRG-MS (DM00559663), Reach-1D (DM00559677) and BlueNRG-1(DM00559904) and with the STM32WB55x (RERMCD1613) and with the STM32WB35x (RERMCD1801).



The STM32WB10 - 320KB and the STM32WB15 - 320KB (Die 494XXX) device are assembled in the following package already qualified at Division level:

Package	Reference	Assy Plant location
UFQFPN48 7x7x0.55 P0.5	RERMCD1622	ISCC China
UFQFFIN48 7 X7 X0.33 F0.3	RERMCD1613	JSCC Clillia
WLCSP49L	RERMCD1112	Amkor Taiwan ATT1
WLC3F49L	RERMCD1613	

Based on these data, and according to "RELIABILITY TESTS AND CRITERIA FOR QUALIFICATION" specification (DMS 0061692), the following qualification strategy has been defined:

Die Qualification:

- 1 reliability lot on 494XXXA (Cut 1.0) in UFQFPN48 STM32WB15CUU6\$71 from JSCC (China, Jiangyin)
- 1 reliability lot on 494XXXB (Cut 2.0) in UFQFPN48 STM32WB15CUU6\$72 from JSCC (China, Jiangyin) for HTOL 168H, ESD HMB and LU.
- 1 reliability lot on 494XXA (cut 1.0) in UFQFPN48 STM32WB15CUU6E\$71from JSCC (China, Jiangyin) for HBM, CDM and LU. Same design, SMPS is not connected to the package, while 2 more GPIOs are connected to the package.
- 1 reliability lot on 494XXXZ (Cut 2.1) in UFQFPN48 STM32WB15CUU6\$73 from JSCC (China, Jiangyin) for HTOL 168H, ESD HMB and LU.

Package Qualification:

• The reliability test plan and result summary are presented in the following tables:

Package	Body	Pitch	Package Code	Wire	Assembly	Bonding Option	Trial
UFQFPN48	7x7	0.5	AB029	Gold	JSCC	0.8 mil	1 lot for package trials with STM32WB15CUU6\$71
UFQFPN48	7x7	0.5	AB029	Gold	JSCC	0.8 mil	1 lot for ESD CDM with STM32WB15CUU6\$71 STM32WB15CUU6E\$71and STM32WB15CUU6\$72
WLCSP49	3.301x 3.375	0.4	B0DE		ATT1		1 lot for ESD CDM with STM32WB15CUY6\$T1 (note 1)

Note 1: This WLCSP use same BOM than qualified for die 462 with 6.3um RDL. Die size 11.3mm3 is similar to die 462 (12.5 mm2). Therefore, only CDM is required.



# 1.3 Conclusion

All reliability tests have been completed with positive results. Neither functional nor parametric rejects were detected at final electrical testing.

According to good reliability tests results in line with validated product mission profile and reliability strategy, the qualification is granted for STM32WB10 – 320K and STM32WB15 – 320KB – Die 494XXXZ (cut 2.1) assembled in UFQFPN48 7X7 and WLCSP49L 3.301x 3.375.

However, one failure on SMPS leakage test was revealed at HTOL 168h readout on STM32WB55x - 1M-Die 495XXXX (cut2.2) UFQFN 7x7, which is due to parasitic inductance from HTOL chipboard PCB layout on SMPS pins is exceeding what will be limited in product Errata Datasheet.

As Die 494XXXZ (cut 2.1) embed same SMPS IP than Die 495XXXX (cut2.2), a new HTOL exercise on Die 495XXXX (cut2.2) is being launched in the recommended conditions of errata, result will be published in Q3 2022.

Refer to Section 3.2 for reliability test results.



#### 2 PRODUCT OR TEST VEHICLE CHARACTERISTICS

#### 2.1 Generalities

STM32WB10/15XX (die 494) is derivate from STM32WB55XX (die 495) and STM32WB15XX (die 496) products. The main differences are linked to the decrease of the memories (NVM from 1Mo to 320K & RAM from 256KB to 48KB).

For additional information concerning the product behavior, refer to STM32WB10/WB15XX datasheets.

# 2.2 Traceability

#### 2.2.1 Wafer fab information

Table 1

Wafer fab information	
FAB1	
Wafer fab name / location	TSMC Fab14 / Taiwan
Wafer diameter (inches)	12
Wafer thickness (µm)	775 +/- 25
Silicon process technology	TSMC090 ULL
Number of masks	48
Die finishing front side (passivation) materials/thicknesses (µm)	PSG + NITRIDE, 1.1
Die area (Stepping die size) (µm)	12.5 mm <sup>2</sup>
Die pad size (X,Y) (µm)	123x59
Sawing street width (X,Y) (µm)	80, 80
Metal levels/Materials/Thicknesses (µm)	Metal 1TaN/Ta/CuSeed/Cu0.240 umMetal 2TaN/Ta/CuSeed/Cu0.310 umMetal 3TaN/Ta/CuSeed/Cu0.310 umMetal 4TaN/Ta/CuSeed/Cu0.310 umMetal 5TaN/Ta/CuSeed/Cu0.310 umMetal 6TaN/Ta/CuSeed/Cu0.310 umMetal 7TaN/Ta/CuSeed/Cu0.850 umMetal 8AlCu1.450 um
Die over coating (material/thickness)	No
FIT level (Ea=0.7eV, C.L: 60%, 55°C)	3.1 FITs at qualification date.
Soft Error Rate - Alpha SER [FIT/Mb] - Neutron SER [FIT/Mb] - Conditions	Alpha SER: 491 FIT/Mb Neutron SER: 445 FIT/Mb Neutron SER is an estimation at sea level of NYC (14n/h/cm²). Alpha result is estimated using a nominal flux of 0.001α/h/cm²
<ul> <li>Wafer Level Reliability</li> <li>Electro-Migration (EM)</li> <li>Time Dependent Dielectric Breakdown (TDDB) or Gate Oxide Integrity (GOI)</li> <li>Hot Carrier Injection (HCI)</li> <li>Negative Bias Thermal Instability (NBTI)</li> <li>Stress Migration (SM)</li> </ul>	Yes
Other Device(s) using same process	STM32L4x product family, 415, 435, 461, 462 STM32WB55x 495, STM32WB15x 496 product family



# 2.2.2 Assembly information

#### Table 2

Assembly Information						
Package 1 - UFQFN48 7X7						
Assembly plant name / location	Statschippac Semi-conductor 998Z Shanghai Co., Ltd. 188 Hua Xu Road Shanghai (China)					
Pitch (mm)	0.5					
Die thickness after back-grinding (µm)	150 +/- 25µm					
Die sawing method	Laser Grooving + Mechanical dicing					
Bill of Material elements						
Lead Frame material/reference	Rough Cu LF UQFN48L 5.2sq Groove JSCC					
Die attach material/type(glue/film)/supplier	Glue Hitachi EN4900GC					
Wire bonding material/diameter/	0.8mils 3N Gold wire					
Molding compound material/supplier/reference	EME-G770 Sumitomo					
Package Moisture Sensitivity Level (JEDEC J-STD020D)	MSL 3					

Assembly Information						
Package 2 - WLCSP49L						
Assembly plant name / location	Amkor Taiwan ATT1, Z6SA AMKOR ATT1 996S					
Pitch (mm)	0.4					
Die thickness after back-grinding (µm)	380+/-25 μm					
Die sawing method	Laser Grooving + Mechanical dicing					
Bill of Material elements						
Balls metallurgy/diameter	Solder ball SAC405 Diam 230um					
Routing/Redistribution layer (RDL) material	RDL Copper 6um					
PBO passivation material /supplier	PBO passivation HD8820					
Backside coating material	Back side coating PET film					
Package Moisture Sensitivity Level	MSL 1					
(JEDEC J–STD020D)						



#### 2.2.3 Reliability testing information

#### Table 3

Reliability Testing Information	
Reliability laboratory name / location	ST GRAL in Grenoble

<u>Note:</u> ST is ISO 9001 certified. This induces certification of all internal and subcontractor labs. ST certification document can be downloaded under the following link: <u>http://www.st.com/content/st\_com/en/support/guality-and-reliability/certifications.html</u>

#### **3 TESTS RESULTS SUMMARY**

# 3.1 Lot Information

#### Table 4

Lot #	Diffusion Lot / Wafer ID	Die Revision (Cut)	Assy Lot / Trace Code	Raw Line	Package	Note
1	P63V32 Wafer#6	1.0	GQ00927Z	78MI*494ZZXA	UFQFN48 7x7	Die and package Reliability assessment.
2	P63V32 Wafer#19	1.0	GQ0142CM	79MI*494ZZXA	UFQFN48 7x7	ESD HBM, CDM and LU
3	P63V32 Wafer#7	1.0	A5009017	T92Q*494ZZXA	WLCSP49L	ESD CDM
4	P65H03 Wafer#4	2.0	GQ04521N	78MI*494ZZXB	UFQFN48 7x7	HTOL , ESD HBM, CDM and LU
5	P65H04 Wafer#8	2.1	GQ1372AJ	78MI*494ZZXZ	UFQFN48 7x7	HTOL , ESD HBM, CDM and LU



# 3.2 Test plan and results summary

#### Table 5 – ACCELERATED LIFETIME SIMULATION TESTS

Test code	Stress method	Stress Conditions	Lot#	<i>s.s.</i>	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
HTOL	JESD22 A108	Ta 125°C VDD 3V6 Duration 1200h	1	77	77	Lot1: 0/77	Cut 1.0
HTOL	JESD22 A108	Ta 125°C VDD 3V6 Duration 168h	2	77		Lot4: 0/77 Lot5: 0/77	Cut 2.0 Cut 2.1
ESD HBM	ANSI/ESDA/ JEDEC JS-001	1500 Ω, 100 pF 2kV class2	4	3		Lot1: 0/3 Lot2: 0/3 Lot4: 0/3 Lot5: 0/3	Cut 1.0 Cut 1.0 Cut 2.0 Cut 2.1
Latch Up	JESD78	130°C	4	3		Lot1: 0/3 Lot2: 0/3 Lot4: 0/3 Lot5: 0/3	Cut 1.0 Cut 1.0 Cut 2.0 Cut 2.1
EDR	JESD22-A117	10kcy EW @ 125°C then Storage HTB 150°C – Duration 1500H	1	77	77	Lot1: 0/77	Cut 1.0
EDR	JESD22-A117	10kcy EW @ 25°C then Storage HTB 150°C – Duration 168h	1	77	77	Lot1: 0/77	Cut 1.0
EDR	JESD22-A117	10kcy EW @ -40°C then Storage HTB 150°C - Duration 168H	1	77	77	Lot1: 0/77	Cut 1.0
ELFR	JESD22–A108 JESD74	Ta=125°C Vdd : 3V6 Duration= 48hrs	1	500	500	Lot1: 0/500	Cut 1.0



#### Table 6 - ACCELERATED ENVIRONMENT STRESS TESTS for UFQFN48 7X7

Test code	Stress method	Stress Conditions	Lot#	<i>s.s</i> .	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
PC	J-STD-020	24h bake@125°C, MSL3 (192h@30C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C	1	308	308	Lot1 0/308	Cut 1.0
тс	JESD22-A104	Ta=−65/150°C Duration= 500cyc ⊠ After PC	1	77	77	Lot1 0/77	Cut 1.0
HTSL	JESD 22-A103	Ta=150°C , Duration= 1000hrs ⊠ After PC	1	77	77	Lot1 0/77	Cut 1.0
UHAST	JESD 22-A118	Ta=130°C ,85% RH Duration= 96hrs ⊠ After PC	1	77	77	Lot1 0/77	Cut 1.0
ТНВ	JESD 22-A101	Ta=85°C/85%RH Duration= 1000hrs VDD=3v6 ⊠ After PC	1	77	77	Lot1 0/77	Cut 1.0
	ANSI/ESDA/ JEDEC JS-002	500V class2a	4	3		Lot1: 0/3 Lot2: 0/3 Lot4: 0/3 Lot5: 0/3	Cut 1.0 Cut 1.0 Cut 2.0 Cut 2.1



#### Table 7 – ACCELERATED ENVIRONMENT STRESS TESTS for WLCSP49L

Test code	Stress method	Stress Conditions	Lot#	s.s.	Total	Results/Lot Fail/S.S.	Comments: (N/A =Not Applicable)
	ANSI/ESDA/ JEDEC JS-002	500V class2a	3	3	3	Lot3: 0/3	Cut 1.0

Note: Test method revision reference is the one active at the date of reliability trial execution



# 4 APPLICABLE AND REFERENCE DOCUMENTS

Reference	Short description
JESD47	Stress-Test-Driven Qualification of Integrated Circuits
SOP2.4.4	Record Management Procedure
SOP2.6.2	Internal Change Management
SOP2.6.7	Finished Good Maturity Management
SOP2.6.9	Package & Process Maturity Management in BE
SOP2.6.11	Program Management for Product Development
SOP2.6.17	Management of Manufacturing Transfers
SOP2.6.19	Front-End Technology Platform Development and Qualification
DMS 0061692	Reliability Tests and Criteria for Product Qualification
ANSI/ESDA	Electrostatic discharge (ESD) sensitivity testing human body model (HBM)
JEDEC JS-001	Electrostatic discharge (ESD) sensitivity testing numan body model (HBM)
ANSI/ESDA	Electrostatic discharge (ESD) sensitivity testing charge device model (CDM)
JEDEC JS-002	Lieutostatic discharge (LSD) sensitivity testing charge device model (CDM)
JESD78	IC Latch-up test
JESD 22-A108	Temperature, Bias and Operating Life
JESD 22-A103	High Temperature Storage Life
J-STD-020:	Moisture/reflow sensitivity classification for non-hermetic solid state surface mount devices
JESD22-A113:	Preconditioning of non-hermetic surface mount devices prior to reliability testing
JESD22-A118:	Unbiased Highly Accelerated temperature & humidity Stress Test
JESD22-A104:	Temperature cycling
JESD22-A110:	Temperature Humidity Bake
JESD 22B102:	Solderability test
JESD22B100/B108:	Physical dimension



#### 5 GLOSSARY

Reference	Short description
HTOL	High Temperature Operating Life
EDR	Endurance and Data Retention
ELFR	Early Failure Rate
PC	Preconditioning (solder simulation)
ТНВ	Temperature Humidity Bias
ТС	Temperature cycling
uHAST	Unbiased Highly Accelerated Stress Test
HAST	Highly Accelerated Stress Test
HTSL	High temperature storage life
DMS	ST Advanced Documentation Controlled system/ Documentation Management system
ESD HBM	Electrostatic discharge (human body model)
ESD CDM	Electrostatic discharge (charge device model)
LU	Latch-up
CA	Construction Analysis

#### **6** REVISION HISTORY

Revision	Author	Content description	Approval List						
	Aution		Function	Location	Name	Date			
	Laurent CLARAMOND	Initial Release	Div. Quality Manager	Rousset	Pascal NARCHE	10 <sup>th</sup> Feb 2021			
1.0			Q&R Quality Manager	Grenoble	Dominique GALIANO	04 <sup>th</sup> Feb 2021			
1.1	Moses TAN	Updated with cut2.1 results	Q&R Quality Manager	Grenoble	Dominique GALIANO	09 <sup>th</sup> Feb 2022			



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